



Modeling the influence of water cement ratios and slump partially replace cement with iron slag and silica fumes on compressive strength on High strength concrete

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Abstract

The study define the behaviour of silica fumes and iron slag as partial replacement for cement, the study isto monitor the extend water cement ratios and workability of concrete can influence the growth rate of concrete strength, the model grade of concrete were designed applying partial replacement, these were adopted in other to achieved the required target strength, such conditions were applied, but predominant influence were paramount goal the study want to achieve, this carried out to determined the effect of these stated parameters in the study, modeling techniques were adopted, these concept includes modeling and simulating, these parameter applying this concept is to determine the extent of influence in the study it will also expressed various rate of effect on the growth rate of designed concrete grade, it is observed that the surface area of concrete's increases, particularly with the addition of fine aggregates, this also implies that it has a high demand for water. The study considered these reactions and monitors the extent from the mixed design; the increased in water leads to a higher water-to-cement ratio. Thus monitoring the variation effect of water cement ratios and it workability's expressed the predominant influence and its variation that was observed on the study. The research also expressed high significant rates of other parameters, this includes variation of the additive dosage, compaction of concrete, permeability and porosity at different model concrete mix, the growth rate from the model concrete to generate the target strength observed initial inner, it remains in that condition due to its particle size that is finer than cement. it complement the fines modulus of concrete, thus provide a ball-bearing effect that improves thixotropic behaviour, this influence modify concrete viscosity, while slag expressed it significant on the model concrete as it reduced permeability, improved resistance to chemical attack. The study observed the influenced from these two additive based on these stated effect on the strength development influenced by the influential parameters, the derived model simulation were compared with experimental values and both parameters expressed best fits correlation, Experts will definitely fine these tools as another conceptual technique in developing different concrete model with partial replacement of silica fumes, Iron Slag to attain any target strength of concrete design.

Keywords: Modeling; Silica fumes; Iron slag; Compressive and Cement

Introduction

Several researches has been carried out studies to monitor the use of some localized materials which includes iron slag waste tyre and Rice husk Ash as partial replacement of cement. There are numerous materials known to be concrete properties such as fine and coarse aggregates in strength development, these techniques are numerous in recent literatures [1-7], the techniques definitely has produced high percentage result, the use of waste tyre has

established wonderful feasibility using gargantuan amounts from waste tyre in concrete products. There are materials such as the used of plastic waste, these material are product familiar to environmental issues that is contemporary around the globe Choi et al. [8], recent research were carried out to evaluate the influences of waste PET bottles aggregate on properties of concrete. The study has developed concept of applying waste tyre

and bottles, it has reduced it by 2-6% of normal weight concrete. Marzouk et al. [9] carried out comprehensive research on the use of waste consumed plastic bottle, such materials are applied as partial replacement for sand; it was examined from the research carried out by monitoring and observed the density that was lowered when the PET aggregate exceeding 50% by volume of sand. Suganthi et al. [10] another investigation carried out shows the reduction in weight of concrete, while that of the plastic content experienced an increase Ode and Eluozo [11]. Marzouk [9] more so, studies were carried out to examined the decrease of compressive strength from plastic concrete; this techniques was applied on sand replaced with plastic. Al-Manasser and Dalal (1997) other studies was carried out by on the effect of plastic on concrete mix. The observation was that split tensile strength experienced reduction as the plastic content increased. Batayneh et al. [12] the expression was on split tensile strength and the flexural strength of concrete mix including slump on the replacement, it was observed that the plastic content went up. Numerous research and investigated the strengths of plastic concrete, as Batayneh et al. [12] mentioned that the integration of ground plastic on concrete had influence on its compressive strength [13,14]. Naik et al. [15] examined the influence from post-consumer waste plastic in concrete as a soft filler [16-20].

Theoretical Background

Governing equation

$$\frac{dc}{dx} + A_{(x)} C_d + B_{(x)} C_d^n = 0 \dots\dots\dots (1)$$

Nomenclature

- C = Compressive strength
- A_(x) = Porosity of concrete
- B_(x) = Additive and Cementious materials
- α_{1x} = Water Cement Ratio

Table 1: Predictive and experimental values of compressive strength at different curing age.

Curing Age	Predictive Values compressive Strength variation [w/c and slump 0.3/115]	Experimental Values compressive Strength [w/c and slump[0.3/115]
7	15.61843043	14.14
14	31.23686087	28.28
28	62.47372174	56.56
35	78.09215217	70.7
42	93.71058261	84.84
49	109.329013	98.98
56	124.9474435	113.12

Table 2: Predictive and experimental values of compressive strength at different curing age.

Curing Age	Predictive Values compressive Strength variation [w/c and slump 0.32/120]	Experimental Values compressive Strength [w/c and slump[0.32/120]
7	14.540015	14.007
14	29.08003	28.014

x = Curing Age

Transform the above Bernoulli’s Equation to a linear first order DE gives:

$$\frac{dk}{dx} + (1 - n)k = (1 - n) B_{(x)}$$

Let I.F = $e^{-\alpha_1 x}$

Use I.F to Solve (2) above

Hence, the general Solution becomes:

$$C_d^{1-n} = -\frac{B}{A} + Ce^{-\alpha_1 x} \dots\dots\dots (3)$$

Materials and Method

Experimental Procedures: Test Compressive Strength of Concrete cubes and size of 150mm×150mm×150mm were cast with and without copper slag. During casting, the cubes were mechanically vibrated using a table vibrator. After 24 hours, the specimens were demoulded and subjected to curing for 7 and 56 days and seven-day interval to 56 days in portable water. After curing, the specimens were tested for compressive strength using compression testing machine of 2000KN capacity. The maximum load at failure was taken.

The average compressive strength of concrete and mortar specimens was calculated by using the following equation 5.1.

$$\text{Compressive strength (N/mm}^2\text{)} = \frac{\text{Ultimate compressive load (N)}}{\text{Area of cross section of specimen (mm}^2\text{)}}$$

Area of cross section of specimen (mm²)

Results and Discussion

Table 1-7; Figures 1-7.

28	58.16006	56.028
35	72.700075	70.035
42	87.24009	84.042
49	101.780105	98.049
56	116.32012	112.056

Table 3: Predictive and experimental values of compressive strength at different curing age.

Curing Age	Predictive Values compressive Strength variation [w/c and slump 0.34/125]	Experimental Values compressive Strength [w/c and slump][0.34/125]
7	13.5478728	11.71890997
14	27.0957456	23.43781994
28	54.1914912	46.87563989
35	67.739364	58.59454986
42	81.2872368	70.31345983
49	94.8351096	82.0323698
56	108.3829824	93.75127978

Table 4: Predictive and experimental values of compressive strength at different curing age.

Curing Age	Predictive Values compressive Strength variation [w/c and slump 0.36/130]	Experimental Values compressive Strength [w/c and slump][0.36/130]
7	12.63204923	11.298
14	25.26409846	22.596
28	50.52819692	45.192
35	63.16024615	56.49
42	75.79229538	67.788
49	88.42434462	79.086
56	101.0563938	90.384

Table 5: Predictive and experimental values of compressive strength at different curing age.

Curing Age	Predictive Values compressive Strength variation [w/c and slump [0.37/135]	Experimental Values compressive Strength [w/c and slump][0.37/110]
7	11.97413	11.2
14	23.94826	22.4
28	47.89652	44.8
35	59.87065	56
42	71.84478	67.2
49	83.81891	78.4
56	95.79304	89.6

Table 6: Variation of predictive water cement ratios on compressive strength of concrete.

Variation of Predictive Water Cement Ratios	0.3	0.32	0.34	0.36	0.37
7fcu	15.61843043	14.540015	13.5478728	12.63204923	11.97413
14fcu	31.23686087	29.08003	27.0957456	25.26409846	23.94826
28fcu	62.47372174	58.16006	54.1914912	50.52819692	47.89652
35fcu	78.09215217	72.700075	67.739364	63.16024615	59.87065
42fcu	93.71058261	87.24009	81.2872368	75.79229538	71.84478
49fcu	109.329013	101.780105	94.8351096	88.42434462	83.81891
56fcu	124.9474435	116.32012	108.3829824	101.0563938	95.79304

Table 7: Variation of experimental water cement ratios on compressive strength of concrete.

Variation of Experimental Water Cement Ratios	0.3	0.32	0.34	0.36	0.37
7fcu	14.14	14.007	11.71890997	11.298	11.2
14fcu	28.28	28.014	23.43781994	22.596	22.4
28fcu	56.56	56.028	46.87563989	45.192	44.8
35fcu	70.7	70.035	58.59454986	56.49	56
42fcu	84.84	84.042	70.31345983	67.788	67.2
49fcu	98.98	98.049	82.0323698	79.086	78.4
56fcu	113.12	112.056	93.75127978	90.384	89.6

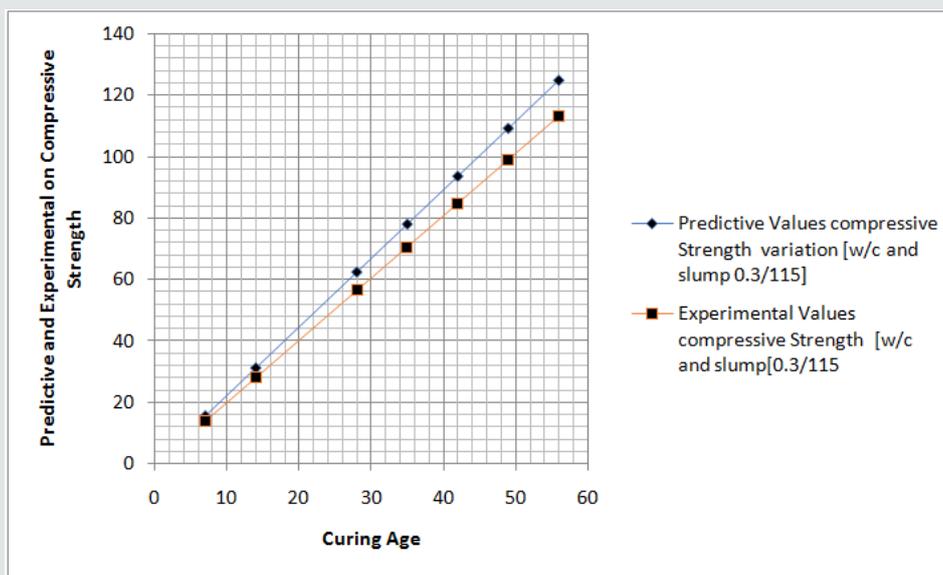


Figure 1: Predictive and experimental values of compressive strength at different curing age.

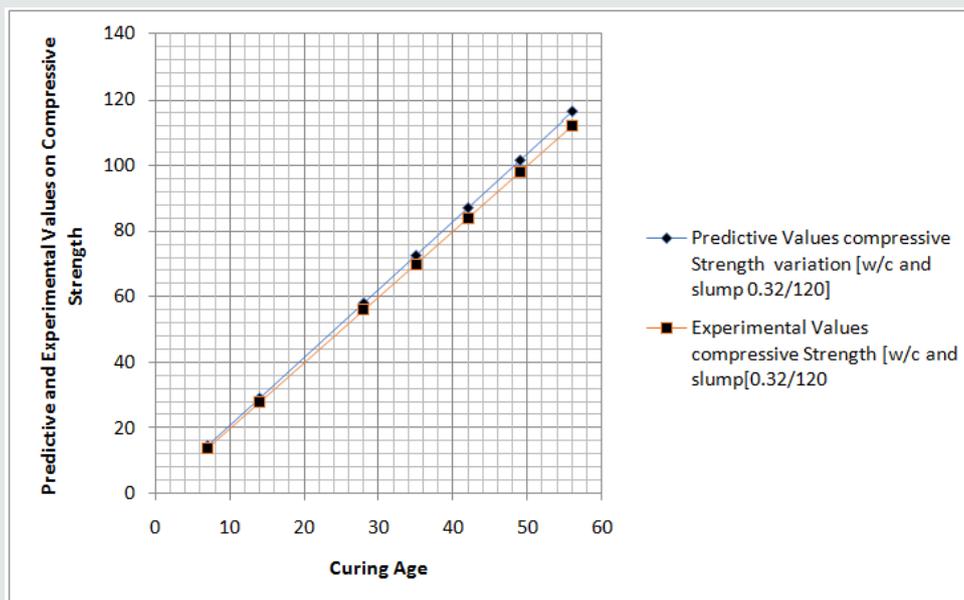


Figure 2: Predictive and experimental values of compressive strength at different curing age.

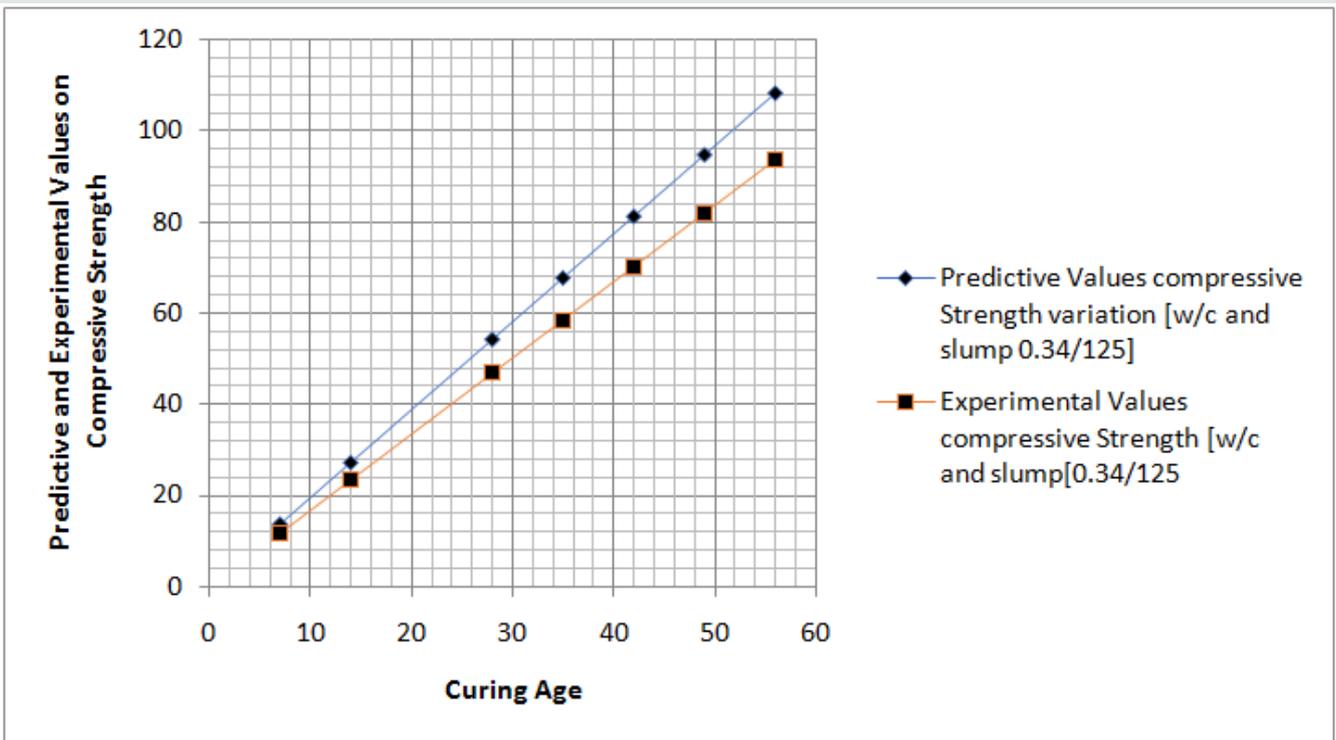


Figure 3: Predictive and experimental values of compressive strength at different curing age.

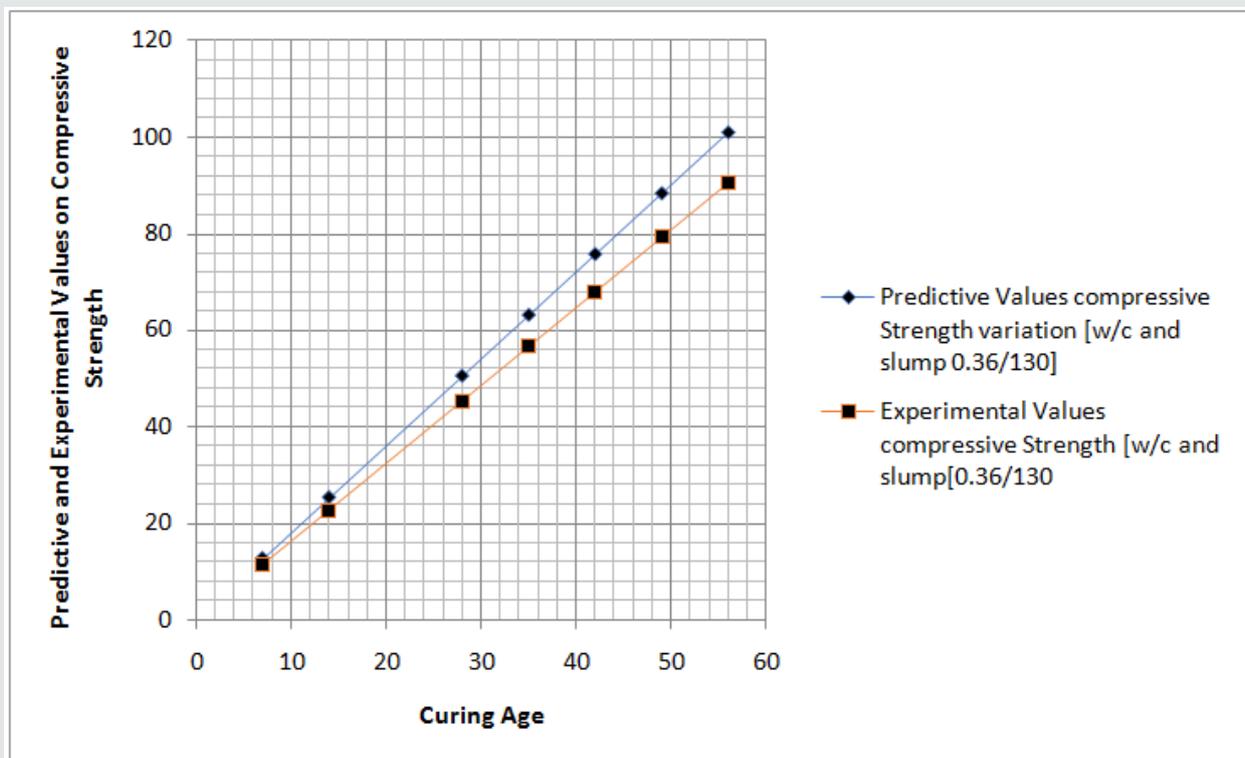


Figure 4: Predictive and experimental values of compressive strength at different curing age.

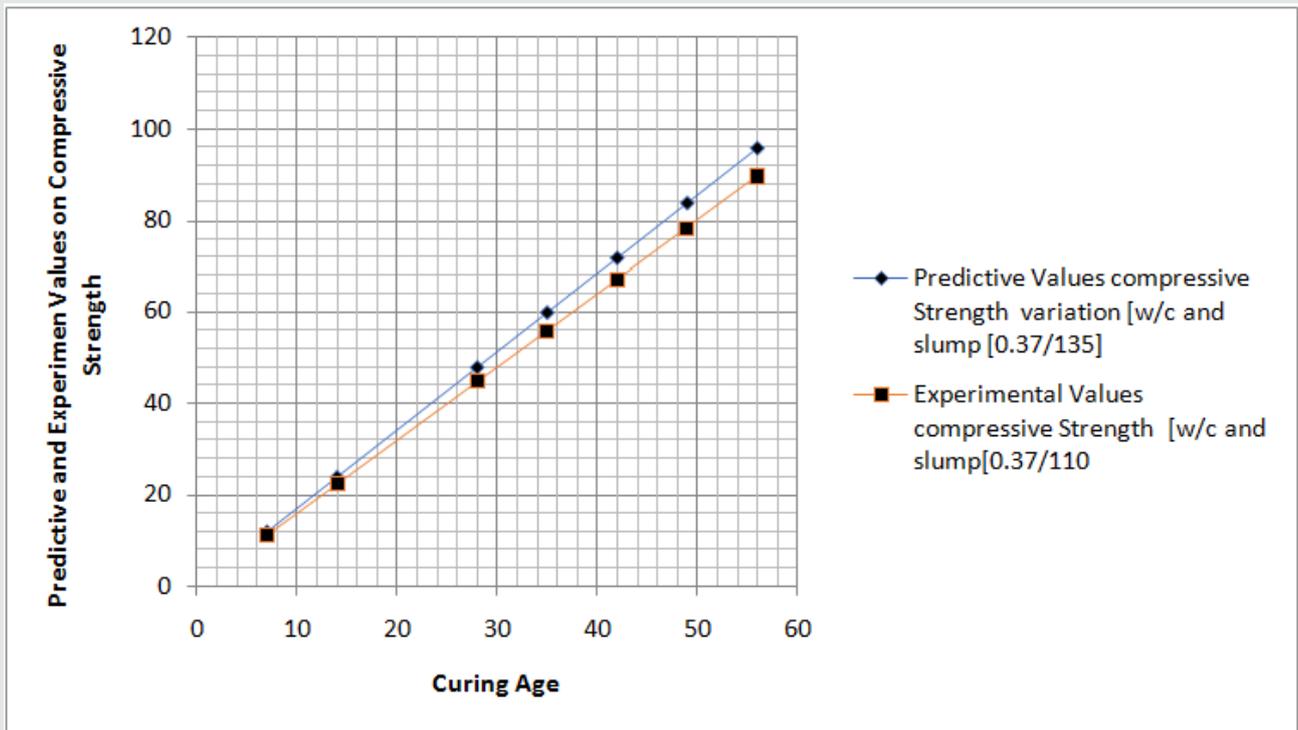


Figure 5: Predictive and experimental values of compressive strength at different curing age.

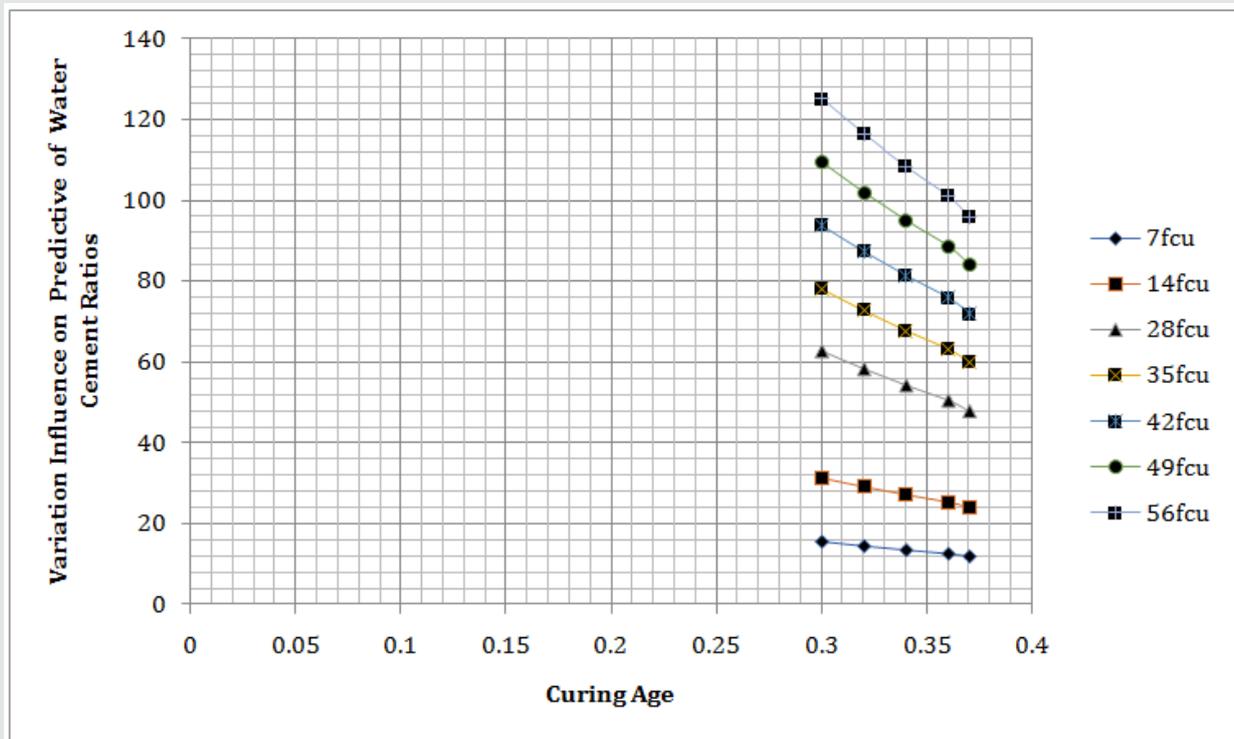


Figure 6: Variation of predictive water cement ratios on compressive strength of concrete.

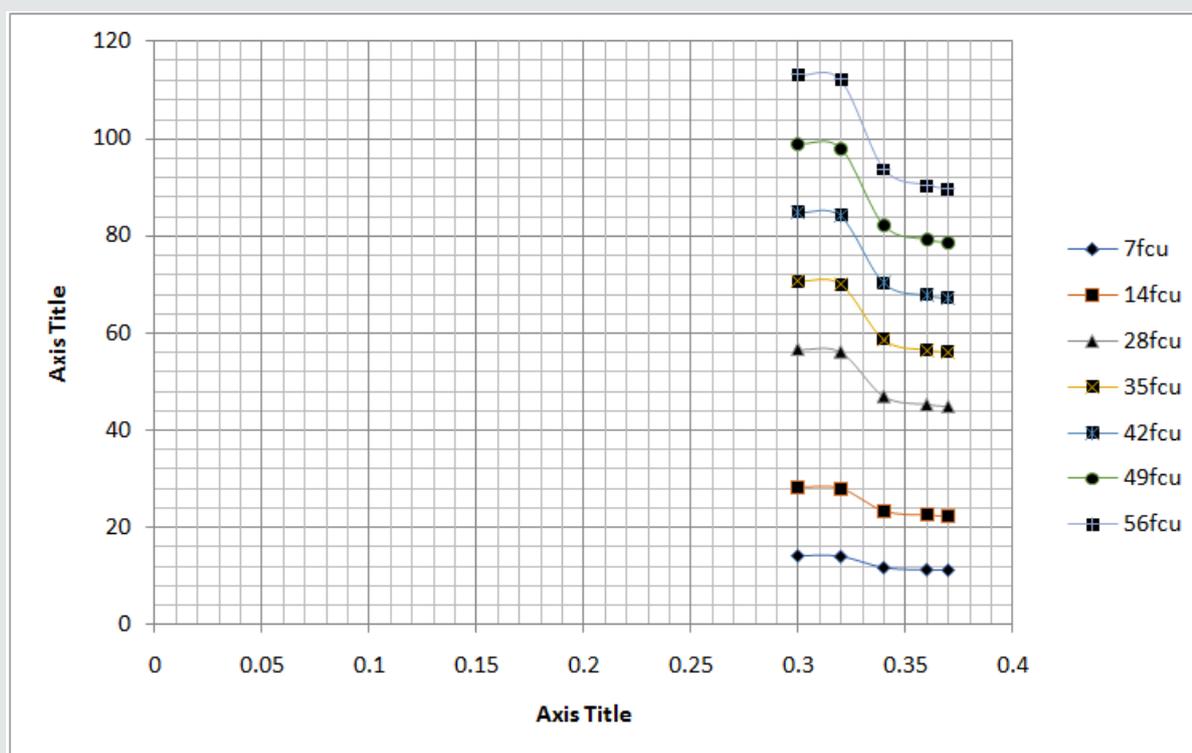


Figure 7: Variation of predictive water cement ratios on compressive strength of concrete.

The study explained the trend based on the concrete model applied in the mixed design, the reflection from figure one to seven, explained the trend in all the figures as it displayed linear growth were gradual increase were observed to the optimum values recorded at twenty fifty days of curing, but the reaction from all figures displayed linear increase in gradual process but with different compressive strength to the optimum level, the linear strength in all the figures that experienced different values are within seven and fifty six days, the predictive model thoroughly developed this variation, in different figures base on the water cement ratios and slump, similar condition were experienced on the experimental values, this were applied to validated the model, linear growth rate displayed predominantly based on the behaviour of silica fumes and iron slag, the research carried out explained the rate of concrete mixed designed proportion in all the figures, the research generated model that was applied by Silica fume and Iron Slag, the experimental values were applied at different mixed design within 7 and 56 days of curing, applying silica fumes and iron slag on the developed compressive strength of concrete. The research examined the developed concrete model that partially replaced cement with these two materials, the study predictive using these two modifiers Silica and Iron Slag similar to Parthi et al 2018 experimental values, the experimental values between 7 and 56 although Parthi 2018 curing days are within 7-28 days, these

were in agreement but the study went further to examined other days that were not considered by Parthi et al 2018 with predictive parameters, these validated the simulation parameters, the dosage percentage for Silica fume and Iron Slag was at different percentage, the predictive simulation values at within two admixture observed the highest compressive strength generated from silica fumes and iron slag, the study examined the compressive strength from various admixtures by replacing cement with these two substance, at different water cement ratios, the influenced from different dosage of silica fumes and iron slag has expressed results within 7 and 56 days of curing age. More so, the simulation were able to monitor the effect from variation of slump and water cement ratios, other concrete characteristic that developed mechanical properties, this simulation generated variations influence from these parameters, it was observed that the system were affected by these variables and it was reflected on the growth rate of the compressive from different curing age.

Conclusion

The research work expressed the behaviour of the two modifiers on concrete strength that is applied within the two different admixtures, the variations of dosage and curing age were observed to determine the behaviour these material to an extent the study explained the growth rate of compressive strength with

different water cement ratio, but with variation of these admixtures within 7 and 56 days of curing, while the dosage are at different percentage, but further study were carried out were increase in dosage and curing age was considered, others includes variation of slump on various rate of the mixed concrete workability's, the concept applied was modeling techniques, the study explained the behaviour of the concrete model by simulation to generate the predictive values, the behaviour of the materials generated various growth rate based on different factors, the predominant influential parameters such as variation of slump on concrete workability's and water cement ratios were able to expressed their various impact on concrete design. These techniques were observed to monitor other concrete characteristics that could influence the concrete model such as compaction, permeability, and porosities, this adopted applications were validated with experimental values, the study was also compared with study by Parthi et al 2018. The research were improved on the model concrete whereby the curing days were extended to fifty six days, this concept were integrated in the system, the predictive values further simulated the these other days that were not considered by Parthi et al 2018, the variation affected other days of curing that were not by Parthi et al 2018, this observation reflected growth rate of other days of curing that were not considered, the research developed best fits correlation between 7 and 56days, this development expressed the behaviour of the model partially replacement of cement with iron slag and silica fumes, influenced from slump and water cement ratios within 7 and 56 days of curing were comprehensively observed in the study, these strength development from predictive and experimental values was based on these factors, the slag played other influential roles as it serve as fillers within the void of the model concrete, the study is imperative because other curing time and its strength applying modeling has been developed, experts can applied this concept to monitor or predict other strength of this model grade of concrete for other constructions activities.

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